Work Orde <i>July-11-12 9:53</i>		167			*{	3716	7*							Page 1	
Revision ID:	D350-607-54				Accept	*	1900	040	100)* s	etup (Start Stop	ıu.	S1* S2*	 -
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Approvals:	Process Pla	n:		Date/207	Tooling:		Da	ate:		R		Start	*N	R1*	
	QC:			Date:			Da	ate:				Stop	*N	R2*	
Sequence ID/ Work Center II	D	Operation Description	ì		Set U _j Run I		Tool ID	Tool#	Plan Code	Accept Oty	Rejec Qty		Reject Number	Insp. Stamp	_
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Work Order ID 87167 *87167* Page 2 July-11-12 9:53:28 AM Item ID: D350-607-541 Accept *N900040100* Setup Start **Revision ID:** Stop Heli-Utility-Basket **Item Name:** 7/10/12 Start Qty: 1.00 **Start Date: Cust Item ID:** Required Date: 8/17/12 Req'd Qty: 1.00 **Customer:** Reference: Run Process Plan: Date: **Tooling: Approvals:** Date: Stop SPC (Y/N): Date: Date: Sequence ID/ Operation **Tool ID** Reject Tool # Plan Accept Reject Set Up/ Insp. Work Center ID Description Run Hours Qty Qty Number Stamp Code 130 Pick Kit 0.00 *130* Packaging Memo Package as per PPPD350-607-541 Packaging QC21- Final Inspection - Work Order Release 0.00 140

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Quality Control

12-11-13

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Component Item ID/ Item Name		Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-511	Counting Tradellation	Manufactured	No			110	Each	10.0000		1	18	167	S
Quick Release Basket M	ounting installation			Location		Loc Oty		oc Code			92	1845	
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Work Order ID: 87167 Parent Item: D350-607-541 **Start Date: 7/10/12** Required Date: 8/17/12 Required Qty: 1.00 Parent Item Name: Heli-Utility-Basket Start Qty: 1.00 60 No 110 Each 13.0000 Manufactured Basket Fwd Hardpoint Assembly, Lower Location Loc Qty Loc Code GA ST103 17 85792 12 85793 1892562SP 110 Each 17.0000 No Manufactured Basket Fwd Hardpoint Assembly, Upper Location Loc Qty Loc Code ST103 17 85794 5 12 85795 No 110 Each 0.0000 Manufactured Attachment Arm Assembly 110 No Each 1,065.0000 Purchased Bolt Location Loc Qty Loc Code SWO ST357 1065 120187 19 120422 2 120770 12 121652 834 122063 198 110 40.0000 AN4CTS No Each Purchased **BOLT** Location Loc Oty Loc Code SW> ST358 40 120124 121146 39

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AN310C4 Nut	•	Purchased	No		110	Each	58.0000	PM	1/22800 SP	5
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REFERENCE ONLY

D350-607-3 Page 17 of 19

4.0 WEIGHT AND BALANCE

Installation	Weight	LA	TERAL	LONG	ITUDINAL
		Arm	Moment	Arm	Moment
D350-607-541	80.7 lb	± 49.1 in	± 3962 in-lb	135 in	10895 in-lb
(Standard Basket)	36.6 kg	± 1.25 m	± 45.8 m-kg	3.43 m	125.5 m-kg
D350-607-543	65.7 lb	± 49.1 in	± 3226 in-lb	135 in	8870 in-lb
(Lightweight Basket)	29.8 kg	± 1.25 m	± 37.3 m-kg	3.43 m	102.2 m-kg
D350-607-545	58.7 lb	± 49.1 in	± 2882 in-lb	135 in	7925 in-lb
(Standard Basket)	26.2 kg	± 1.25m	± 32.8 m-kg	3.43 m	89.9 m-ka
D350-607-547	47.7 lb	± 49.1 in	± 2342 in-lb	135 in	6440 in-lb
(Lightweight Basket)	21.6 kg	± 1.25 m	± 27.0 m-kg	3.43 m	74.1 m-kg
D350-607-511 (Quick Release Basket Mounting Kit)	7.2 lb 3.3 kg	± 36.9 in ± 0.94 m	± 266 in-lb ± 3.1 m-kg	135 in 3.43 m	972 in-lb 11.3 m-kg

5.0 PARTS LIST

QTY [-541]	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION	
_X						D350-607-541	HELI-UTILITY-BASKET	
	Х					D350-607-543	HELI-UTILITY-BASKET	
		X				D350-607-545	HELI-UTILITY-BASKET	
			X			D350-607-547	HELI-UTILITY-BASKET	
<10	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT	
					Х	D350-607-501	CONVERSION KIT	
<u>=1=</u>	1	1	1		1	D2690-6	LANYARD	
				4	4	D3910-3	X-TUBE LUG	
P	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY	
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE	
Û						D4030-041	LONG BASKET ASSY	
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT	
		1				D4032-041	SHORT BASKET ASSY	
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT	
2	1	1	1		1	D4085-3	PLACARD-INSTRUCTIONS	
					1	D4086-200	PLACARD, MAX LOAD	
	1				1	D4086-215	PLACARD, MAX LOAD	
		1			1	D4086-220	PLACARD, MAX LOAD	
			1		1	D4086-232	PLACARD, MAX LOAD	
				1	1	D4148-041	FWD X-TUBE LUG ASSY	
				1	1	D4149-041	AFT X-TUBE LUG ASSY	
ا دئے	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY	
=	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)	
===	11	11	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)	
=6=	6	6	6		6	AN4-13A	BOLT	
				16	16	AN4-14A	BOLT	
	1	1	1		1	AN4C15	BOLT	
43	1	1	1		1	AN310C4	CASTELLATED NUT	
	1	1	1		1	MS17984-C413	QUICK RELEASE PIN	
6 2	6	6	6	16	22	MS21042L4	NUT (OR MS21042-4)	
-1	1	1	1		1	MS24665-151	COTTER PIN	
<u>2</u> >	2	2	2		2	NAS1515H4L	WASHER	
42	12	12	12	32	44	NAS1149F0432P	WASHER	
-33 3	3	3	3		3	NAS1149C0463R	WASHER	

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Revision: A

Date: 10.06.28

Change Record

Part Number D350-607-541
Description HELI UTILITY BASKET

Page ____l of ____l

CHG#	Date	Ву	Relevant Documents	ECN#
001	10.08.12	40-	MDL-D350-607 Rev, A, DR-D350-607 Rev. T	10-596
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002	10.10.28	934	74148 Rav.C	10-630
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003	12.03.05	XX	D3801 Rob	12-535
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004	1207.16	XX	D3913 Rev. B D4017 Rev. D D4672, SB 12-1 Rev. A DS1 9618 Rev. A	12-60
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